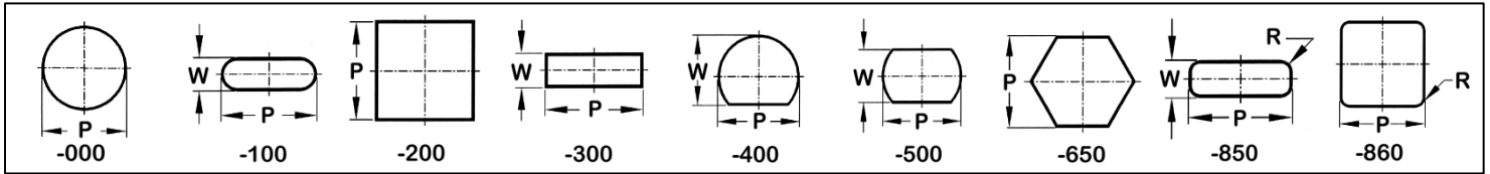
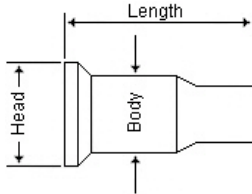


Standard Shapes

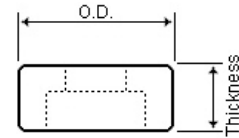
Add shape code to part number



PUNCHES



DIES



KINGSLAND

Series	Head	Body	Length	Part No.
J14	35.0	31.0	60.7	SWKJ14P-xxx
J14 Long	35.0	31.0	67.0	SWKJ14PL-xxx
J21	44.3	38.0	60.3	SWKJ21P-xxx
J25	44.3	40.0	76.6	SWKJ25P-xxx
J213	62.7	57.15	63.5	SWKJ213P-xxx
J253	44.3	37.0	60.3	SWKJ253P-xxx

Series	O.D.	Thickness	Part No.
#1	60.3	32.0	SWKJ1D-xxx
#1	60.3	32.0	SWKJ1D-xxx
#1	60.3	32.0	SWKJ1D-xxx
#1	60.3	32.0	SWKJ1D-xxx
#213	93.6	32.0	SWKJ213D-xxx
#213	93.6	32	SWKJ253D-xxx

Recommended die clearance for plate:

Material Thickness	Clearance
Up to 9mm	0.8mm
Over 9mm	1.8mm

Ordering Example:

Obround Punch - 2 x SWMK1P-100 P=10 W=5
Obround Die - 2 x SWMK1D-100 P=10.8 W=5.8

All specifications, dimensions and design characteristics shown are subject to change without notice.

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