Isolation of Safety Critical Functions on our Machines and Equipment are Engineered in Accordance with the Relevant Standards

GLOBAL
TOOLS & MACHINES

ABN: 81 113 707 092

HAZARD ANALYSIS + SAFETY FUNCTION + RISK ASSESSMENT = SAFETY INTEGRITY.

THINK SAFE, WORK SAFE - BE SAFE

YOU CAN DEPEND ON OUR RISK BASED APPROACH TO ACHIEVE HIGHER LEVELS OF SAFETY.

<u>C</u> frame <u>H</u>ydraulic <u>P</u>ress

CHP series

The solid steel frame of the CHP series Hydraulic Press is designed to minimise deflection, ensure accuracy and reliability. Features include adjustable ram with an overload protection system and T slots in top ram and bottom bolster.

The user-friendly control system indicates ram status and I/O's can be installed to suit sheet metal applications and controlling coil feeding equipment when metal stamping.

Suitable for:
Assembly - Bending – Coining - Drawing – Forging – Hemming - Hot Forming – Hydroforming – Pressing - Stamping

Capacity ranges from 10 to 600 Tons.

A reliable and cost effective C frame hydraulic press.

Series	CHP series									
Capacity (tons)	10	20	30	50	100	200	300	400	500	600
Slide Stroke (mm)	250	350			500		600			
Slide Area (mm)	400x250	500x300	600x400		800x600		1000x700		1200x800	
Bolster Area (mm)	500x350	600x400	700x500	700x400	1000x700		1200x800		1500x900	
Table Height (mm)	750				900		1100		1300	
Daylight (mm)	350	500			700		800		900	
Main Motor (Hp)	2	5	7.5	10	15	20	30	40	50	
Speed Up (mm/sec)	120					130	140	180		
Speed Down (mm/sec)	60					130	140	180		
Pressing Speed (mm/sec)	18			15	10	8			7	6
Gap (mm)	200	250	300		400		450		500	

All specifications, dimensions and design characteristics shown are subject to change without notice.

Global Tools & Machines Pty Ltd

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C frame Hydraulic Press

CHP series

OPTIONS	Series	CHP series							
Cushion — Area (mm)		400x300			600x400		700x500		800x600
Cushion — Capacity (tons)		5		10	20	50	75		100
Cushion — Stroke (mm)		120			150		200		
Ejector — Capacity (tons)		3			10		20		30
Ejector — Stroke (mm)		60			75		100		
High Speed — Motor (hp)		5	7.5	10	15	25	40	50	75
High Speed — Up (mm/sec)		270						250	270
High Speed — Down (mm/sec)		270						250	270
High Speed — Pressing (mm/sec)		18		15	10				9