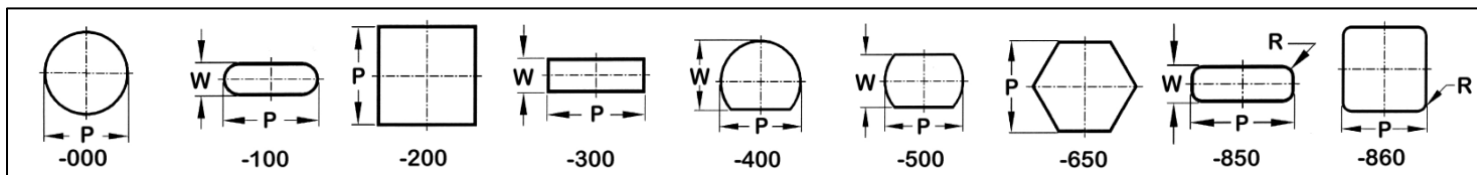


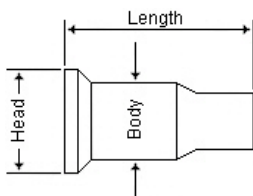
# PEDDINGHAUS, METALMASTER & SCOTCHMAN PUNCHES & DIES



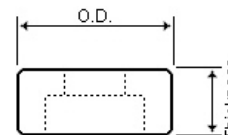
## Standard Shapes Add shape code to part number



## PUNCHES



## DIES



### PEDDINGHAUS METALMASTER

Series	Head	Body	Length	Part No.
#11	94.0	90.0	80.7	SWP11P-xxx
#2	25.4	19.0	61.3	SWP2P-xxx
#4	30.5	27.0	49.2	SWP4P-xxx
#5	35.0	31.0	60.7	SWP5P-xxx
#55	15.0	N/A	53.5	SWP55P-xxx
#6	43.0	39.5	71.0	SWP6P-xxx
#7	65.0	58.5	80.7	SWP7P-xxx

Series	O.D.	Thickness	Part No.
#2	46.0	28.6	SWP2D-xxx
#3	50.8	25.4	SWP3D-xxx
#4	63.5	32.0	SWP4D-xxx
#5	73.0	32.0	SWP5D-xxx
#57	35.0	16.0	SWP57D-xxx
#6	90.0	32.0	SWP6D-xxx
#20	140.0	32.0	SWP20D-xxx

### SCOTCHMAN

Series	Head	Body	Length	Part No.
#20	25.3	N/A	84.4	SWS20P-xxx
#40	35.0	31.0	60.7	SWS40P-xxx
#45	42.8	38.8	68.3	SWS45P-xxx
#90	50.8	N/A	93.0	SWS90P-xxx

Series	O.D.	Thickness	Part No.
#20	50.8	22.2	SWS20D-xxx
#40	50.8	25.4	SWS40D-xxx
#86	53.5	32.0	SWS86D-xxx
#91	76.2	32.0	SWS91D-xxx
#90 Block	165.1SQ	25.4	SWS90D-xxx

Recommended die clearance for plate:	
Material Thickness	Clearance
Up to 9mm	0.8mm
Over 9mm	1.8mm

**Ordering Example:**  
 Obround Punch - 2 x SWS20P-100 P=10 W=5  
 Obround Die - 2 x SWS20D-100 P=10.8 W=5.8

All specifications, dimensions and design characteristics shown are subject to change without notice.

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